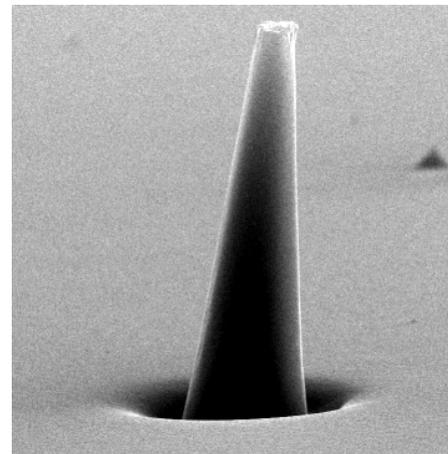
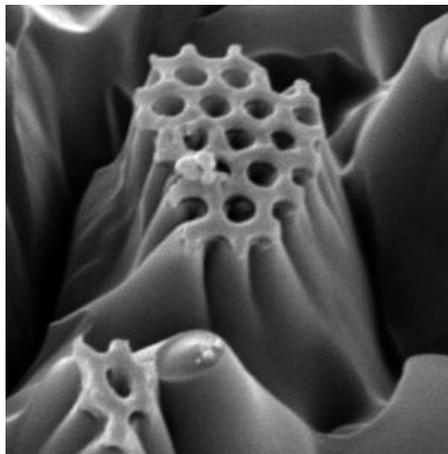


# EUV-initiated surface changes in polymers

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# Outline

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- motivations
- laser - plasma EUV source for surface modification
  - the source description
  - EUV parameters
- interaction with selected polymers
  - surface morphology - SEM measurements
  - chemical changes - XPS measurements
- summary

# Motivations

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- Surface processing- what for?

Change of some surface properties: wettability, roughness, optical and adhesive properties, biocompatibility

- How can be obtained?

Changing surface morphology and chemical structure

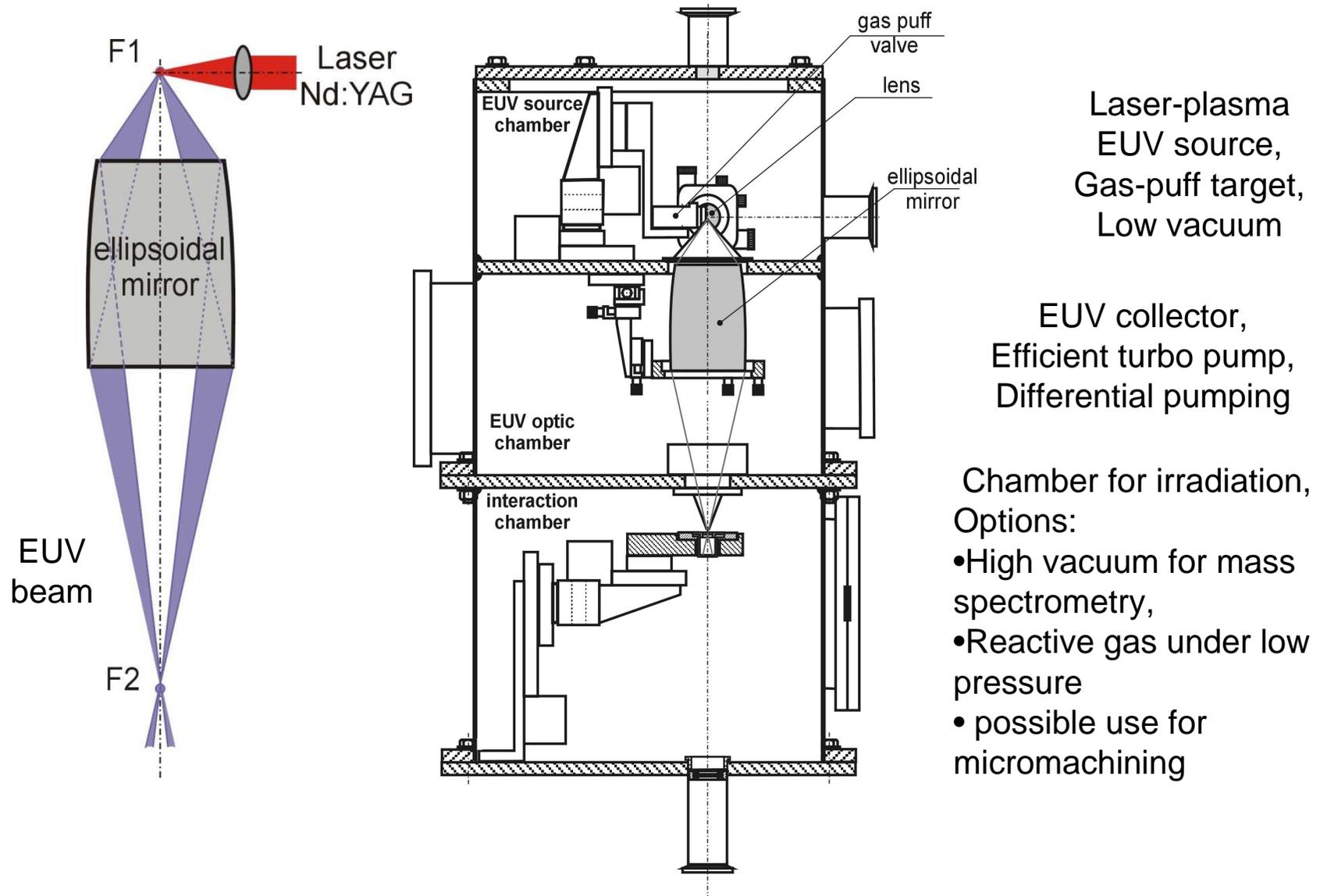
- Physical methods:

plasma treatment, ion implantation, UV irradiation

- Why EUV irradiation?

Additional method, very small penetration depth, applicable for any polymer

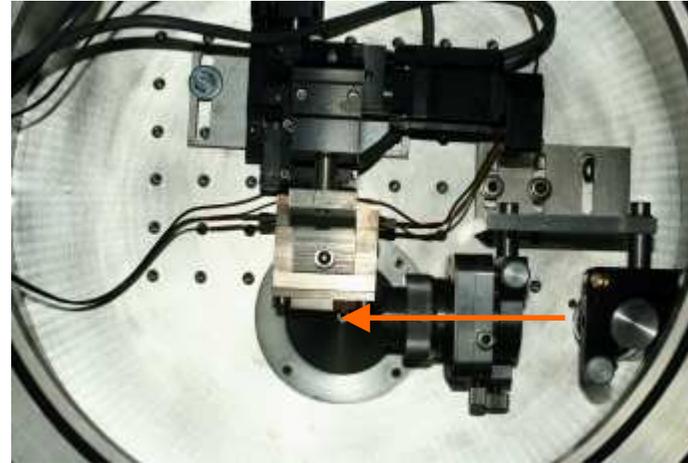
# EUV source for surface processing



# EUV source for surface processing

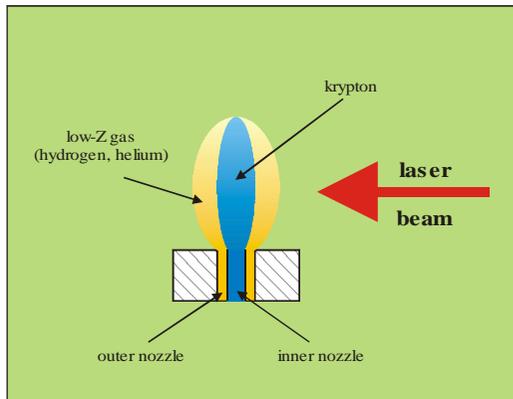


View of the EUV source for surface modification



Source section, low vacuum

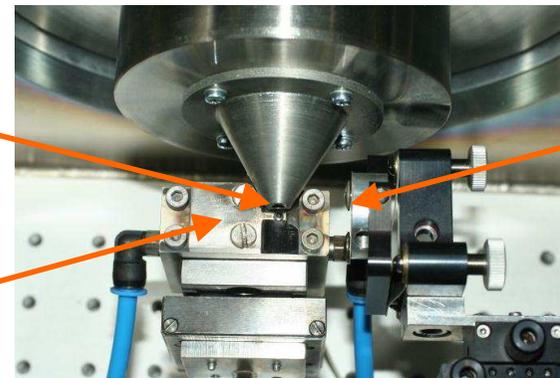
Laser  
Nd:YAG  
0.8 J, 4 ns,  
10 Hz



Schematic view of the double stream gas puff target

Orifice for differential pumping

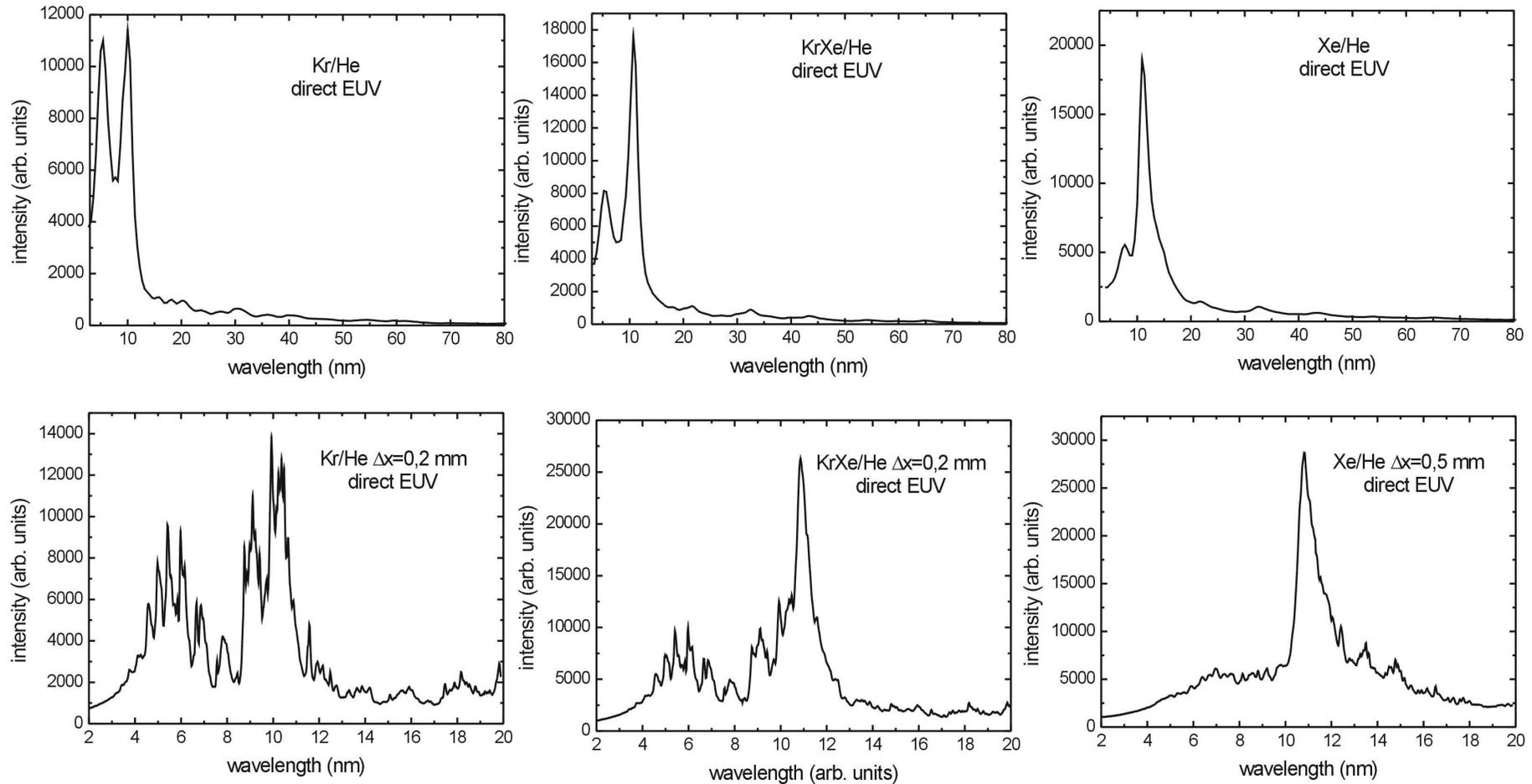
Gas valve



lens

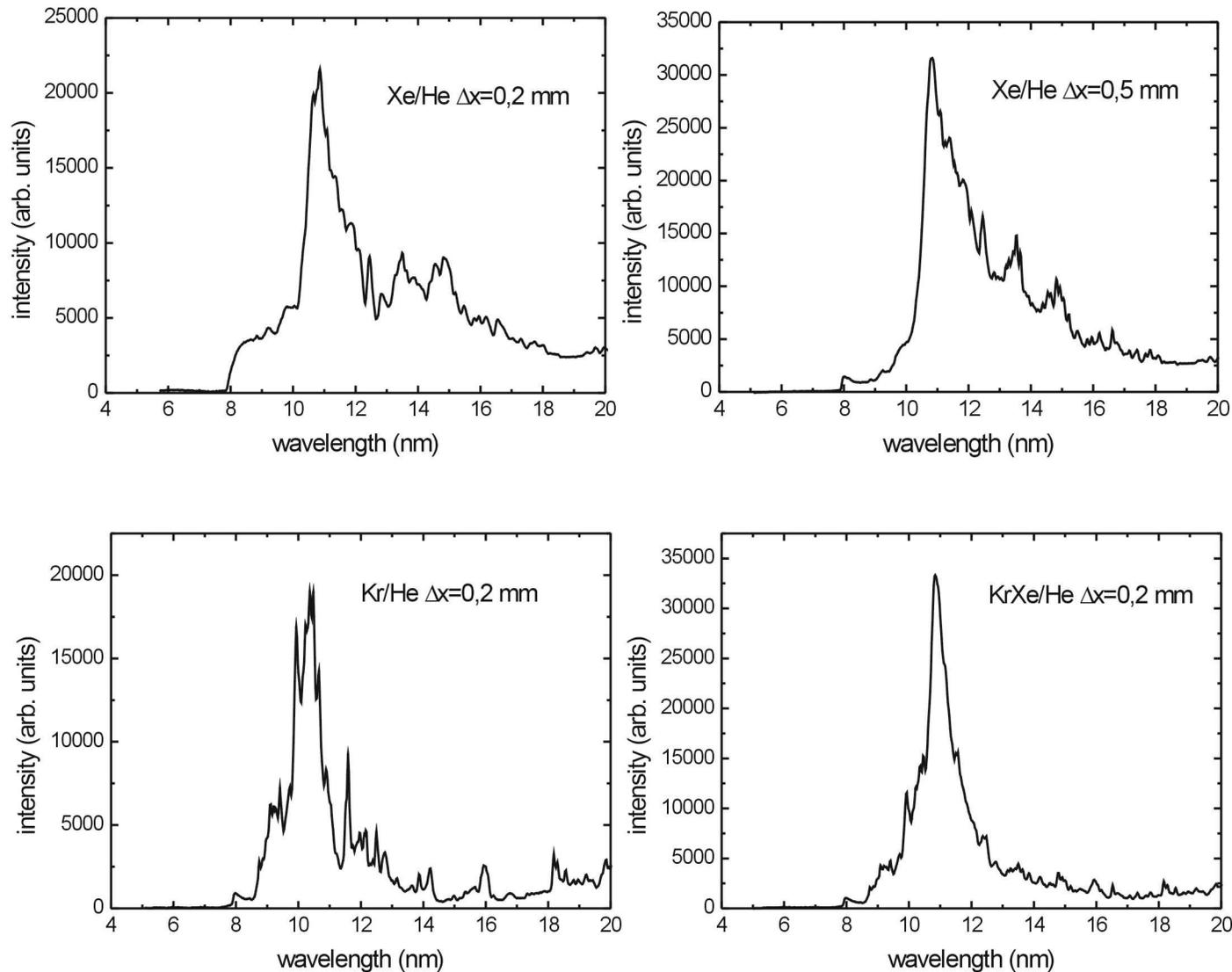
Gas puff target area

# EUV spectra of Kr, Kr+Xe, Xe plasmas



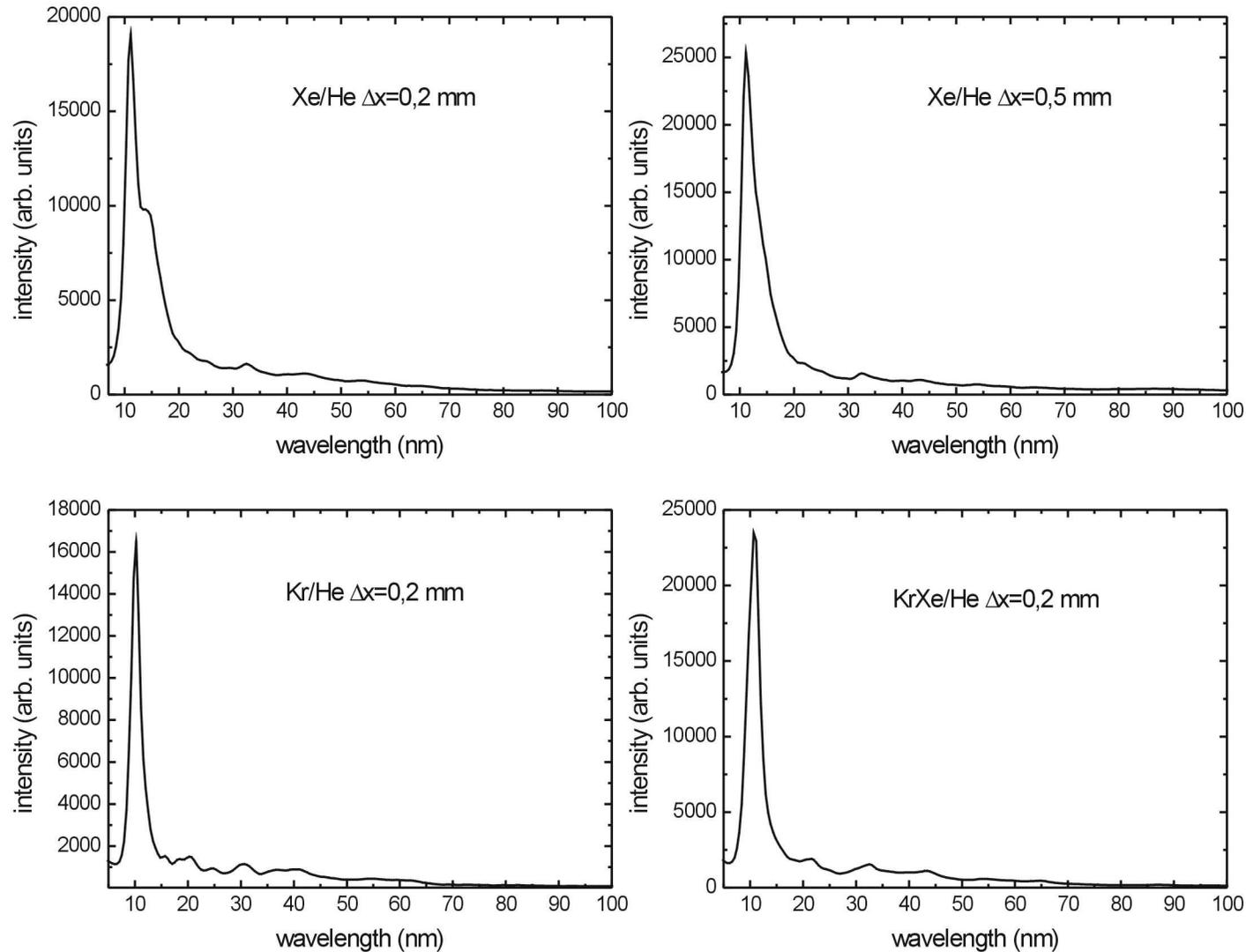
Spectra of Xe, Kr, Kr+10%Xe EUV direct radiation measured using a spectrograph with transmission grating TG 5000 lines/mm (high resolution) and 250 lines/mm (low resolution)

# EUV spectra of Kr, Kr+Xe, Xe plasmas (reflected)



High resolution spectra of Xe, Kr, Kr+10%Xe EUV reflected from Au plated ellipsoidal collector, measured using a spectrograph with transmission grating TG 5000 lines/mm

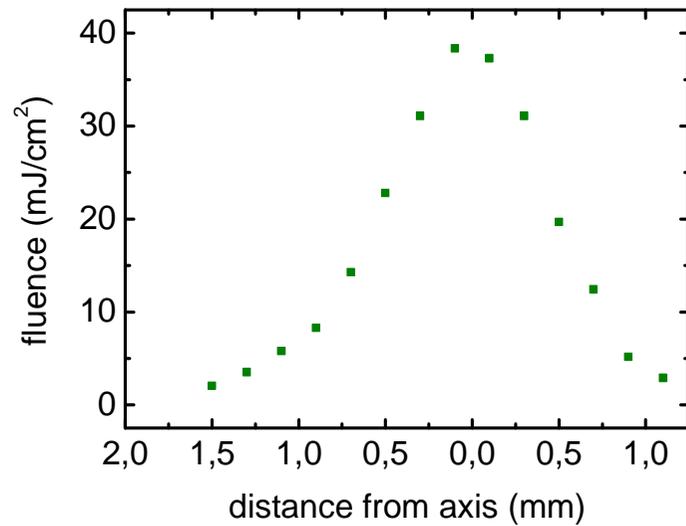
# EUV spectra of Kr, Kr+Xe, Xe plasmas (reflected)



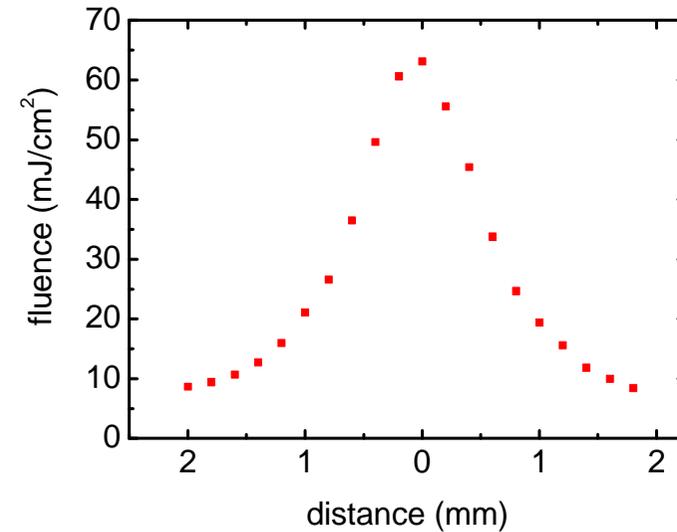
Low resolution spectra of Xe, Kr, Kr+10%Xe EUV reflected from Au plated ellipsoidal collector, measured using a spectrograph with 250 lines/mm transmission grating

# EUV fluence in the focal plane for Kr plasma

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Intensity distribution close to 10nm in the focal plane of the EUV collector



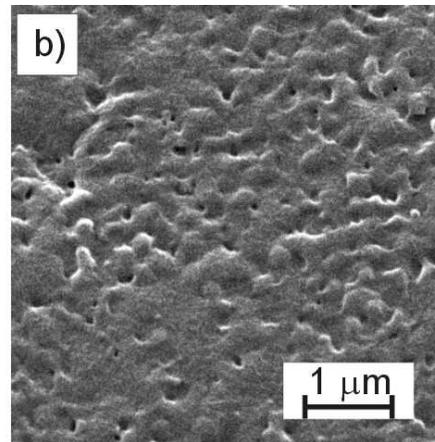
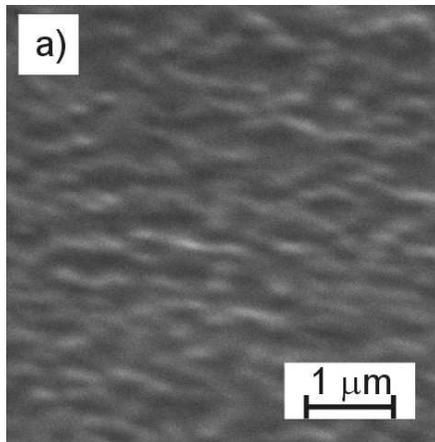
Intensity distribution in the wide wavelength range in the focal plane of the EUV collector

# EUV induced structures on PMMA and PA surfaces

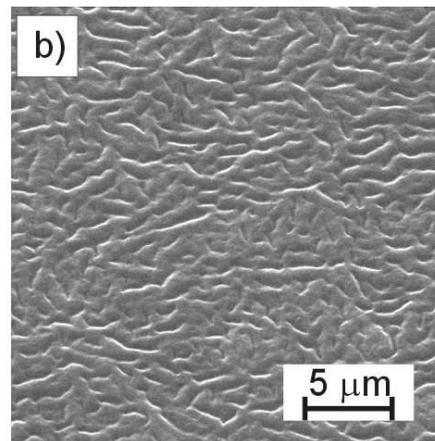
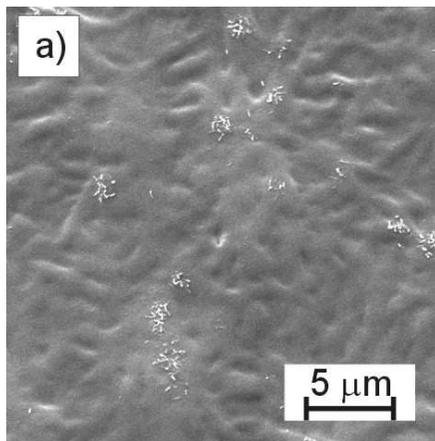
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Two opposite processes are possible: **crosslinking** and **fragmentation** of polymer chains.

Evidences of **fragmentation** shown here and in next slides



Poly (methyl methacrylate) PMMA  
5 EUV pulses  
a)no further treatment  
b)soaked in PMMA developer  
(methyl isobutyl ketone + isopropyl alcohol)

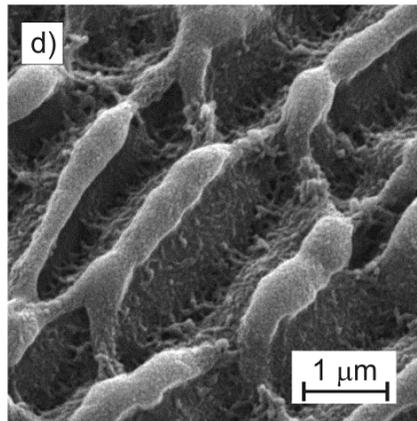
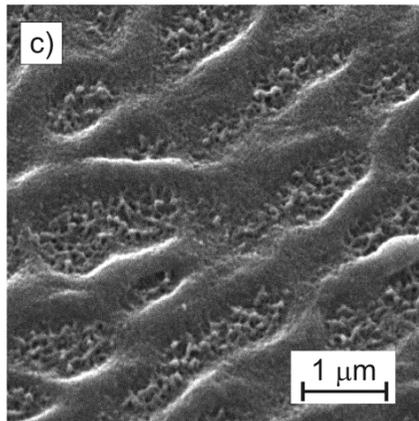
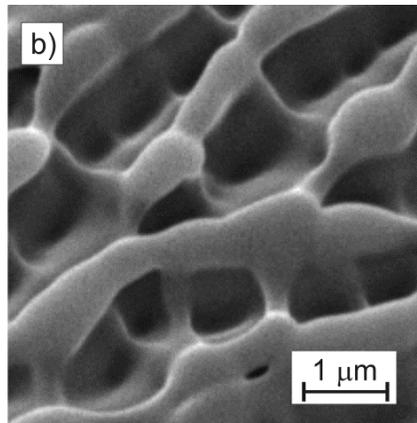
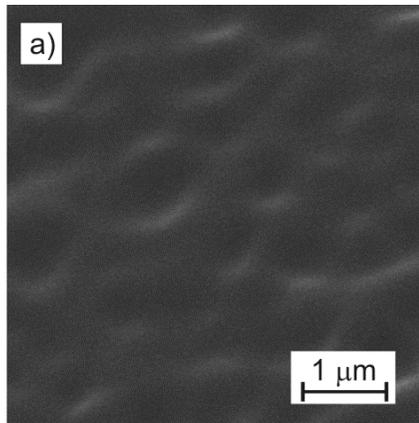


Polyamide 6 (Nylon) 5 EUV pulses  
a)no further treatment  
b)soaked in isopropyl alcohol)

# EUV induced structures on PET surface

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SEM images of the microstructures formed under EUV irradiation with the fluence close to maximum, well above the ablation threshold, **followed by acetone rinsing**



Surface morphology of PET foil irradiated with different number of EUV pulses with further acetone treatment:

a) 10 pulses,

b) 25 pulses,

without acetone treatment:

c) 10 pulses

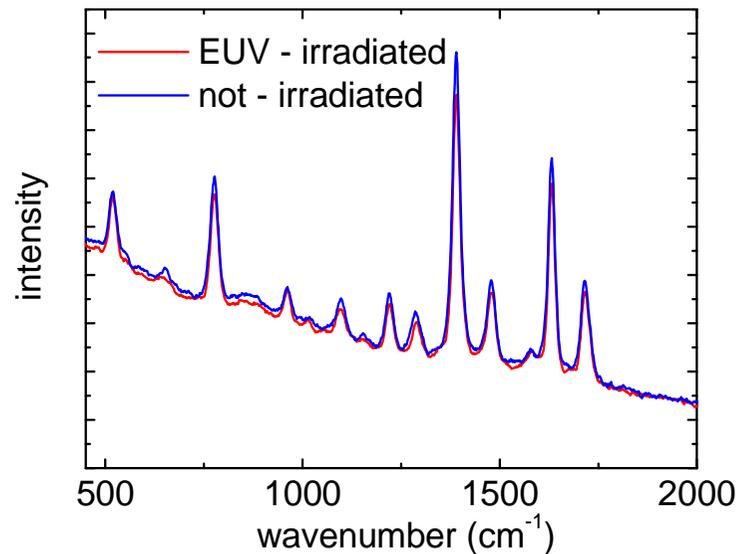
d) 250 pulses

The acetone rinsing removes the light fractions revealing the nanostructures having the form of grains with the size of the order of tens nanometers. The general form of surface microstructures remains unchanged.

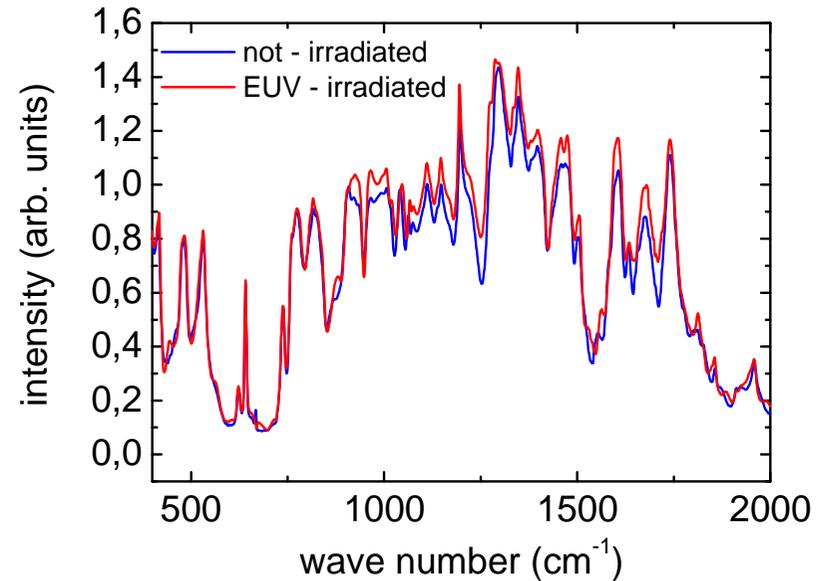
# Measurements of chemical changes

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- Raman scattering
- Infrared spectroscopy
- X-ray photoelectron spectroscopy



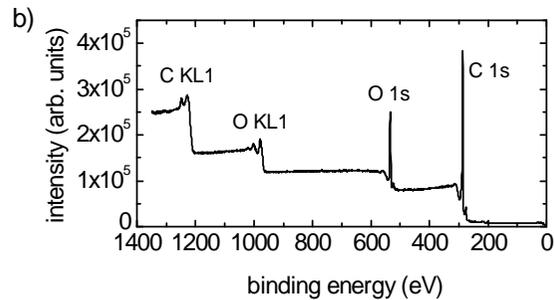
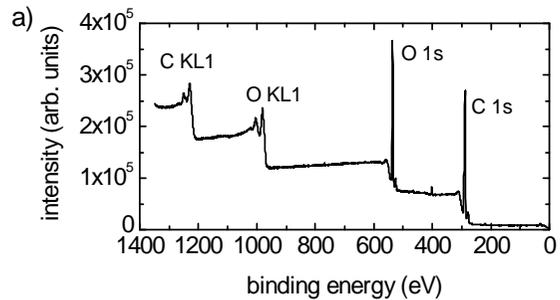
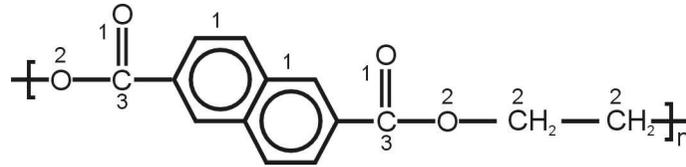
Raman spectra



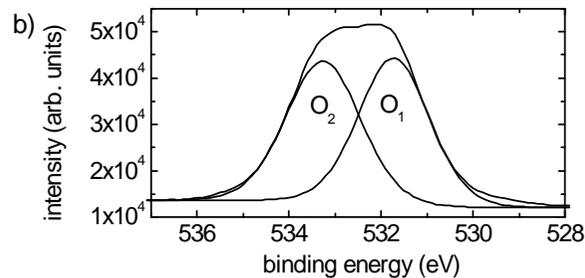
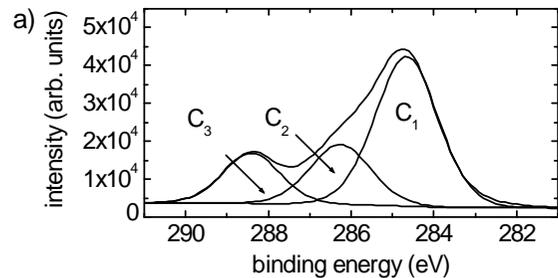
Infrared spectra

Signals come mainly from bulk with a very small contribution from the modified near surface layer. Hence the spectra before and after irradiation are almost identical.

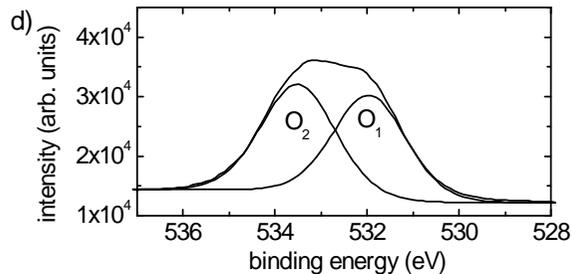
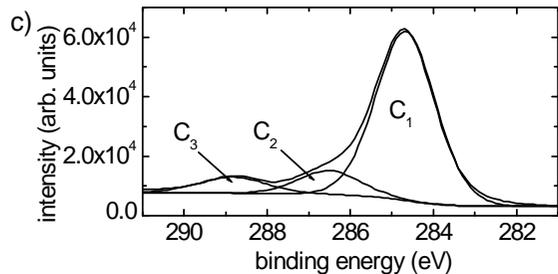
# XPS spectra of PEN



- Concentration of  $C_2$  and  $C_3$  remarkably decreased,
- Concentration of oxygen decreased
- $O_1/O_2$  ratio remained almost unchanged



oxygen is being removed as a whole O-C=O functional group



- Broadening of the peaks
- Shift of maxima of the peaks

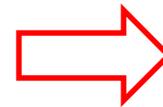
each peak comes from more than one unique specie

# XPS spectra of PET, PEN and PI

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polymer	PET		PEN		PI		
component	C1s	O1s	C1s	O1s	C1s	O1s	N1s
non-treated	72,07	27,94	70,67	26,92	75,9	17,51	6,58
irradiated	80,23	19,77	82,16	17,85	82,92	12,31	4,77

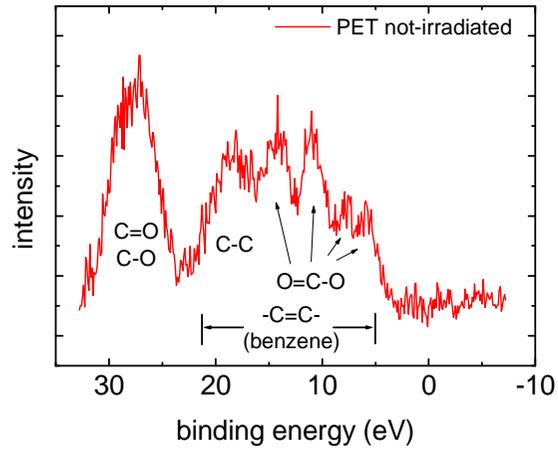
- Carbon enrichment in the near surface layer in all cases
- Concentration of O and N decreased



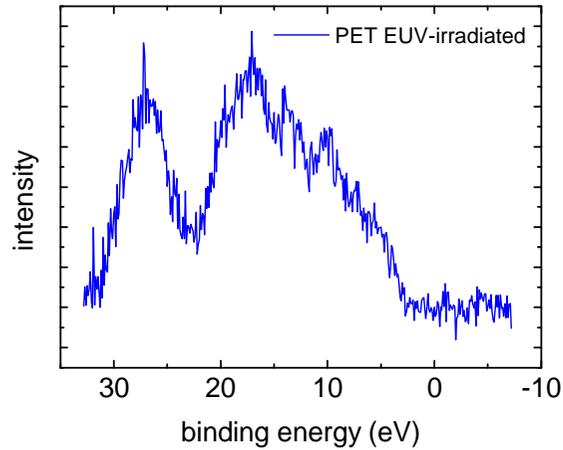
Changes in ablation and surface modification thresholds

# XPS spectra of PET, PEN and PI

## PET – valence XPS

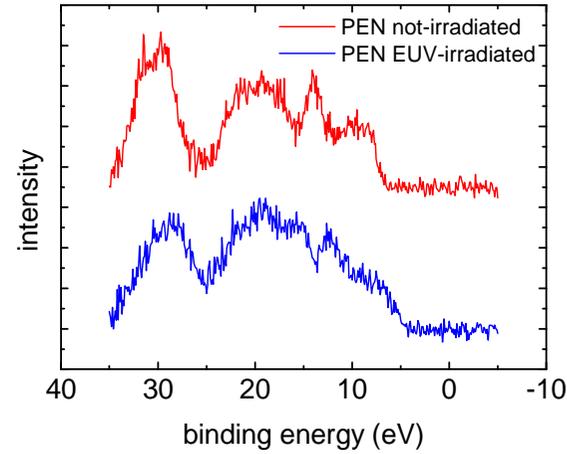


not-irradiated



EUV irradiated

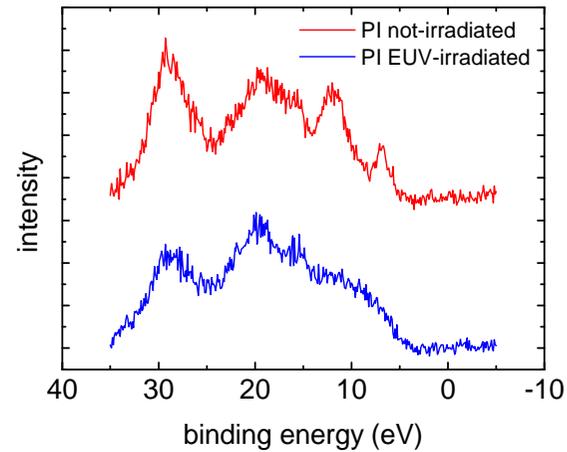
## PEN – valence XPS



not-irradiated

EUV irradiated

## PI – valence XPS



not-irradiated

EUV irradiated

# Conclusions

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- EUV source for surface modification was presented
- Parameters of the EUV source were measured
- morphology changes in selected polymers were presented
- chemical changes were proved
- results and interpretation of XPS measurements were presented

# Acknowledgements

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